

Removing and installing camshaft sprockets

Removing

- Remove coupling drive toothed belt → Chapter.
- Lock camshaft sprockets by inserting camshaft lock -T10016- all the way into locating holes in camshaft housing.
- Loosen bolts securing camshaft sprockets.
- Detach camshaft lock -T10016-.
- Remove bolts and take off camshaft sprockets.

Installing

- Tightening torque → Chapter



Note

Renew bolts for camshaft sprockets.

- Fit camshaft sprockets and tighten bolts hand-tight.
- Lock camshaft sprockets by inserting camshaft lock -T10016- all the way into locating holes in camshaft housing.
- Tighten bolts for camshaft sprockets to final torque.

Remaining installation steps are carried out in reverse sequence; note the following:

- Install coupling drive toothed belt
→ Chapter.

