

# Fitting Guide

## New Style Grill

Written by .

### Tools required

10MM Allen key, 8mm spanner and a hacksaw

### Instructions

The new grill comes complete with a new style chrome surround.

First open the inspection flap, twist and open the two bonnet catches and lift off the bonnet being careful not to damage the paintwork.

With the flap open remove the two 10mm Allen bolts located on the left and right of the square mounting bar, lift the plastic retaining clips on the top side of the grill with your fingers and pull the old grill down and out from the bonnet.

Next pull out the black plastic blocks from the ends of the square bar and cut about 50mm of them from the outside end, the outside ends are used for finishing off the new grill bar, push the larger bits of the plastic block back into the old bar for future use.

The new grill is fastened from the inside of the bonnet and not from the outside like the old one.

**DO NOT DRILL OUT OR REMOVE THE 10MM CAPTIVE NUTS LOCATED ON THE BONNET.**

First push the new grill up into the bonnet making sure that all the plastic clips are located properly then get two 8mm bolts approx 25mm long, they will pass through the 10mm captive nuts on the bonnet and screw into the 8mm captive nuts in the new square mounting bar, these bolts must be screwed in and tightened from the inside of the bonnet, next push the black plastic end pieces that you cut off into the ends of the new square mounting bar.

Keeping the 10mm Allen bolts and captive nuts on the bonnet will allow you to swap around the grills if you so desire.

Remount the bonnet and check that the new inspection cover catch is adjusted properly be careful not to shut the inspection cover before checking the catch adjustment or you will have trouble getting it opened again.

The new 8mm mounting bolts can be picked up at any good DIY store and the job from start to finish should take you about half an hour, hope you all can follow my instructions as it has taken me longer to write out these details that it took me to fit the new grill.

PS Looks great and bang up to date.

