

Installing

- Carefully push wheel bearing/hub unit onto stub axle as far as stop.

Take care to keep wheel bearing/hub unit straight.

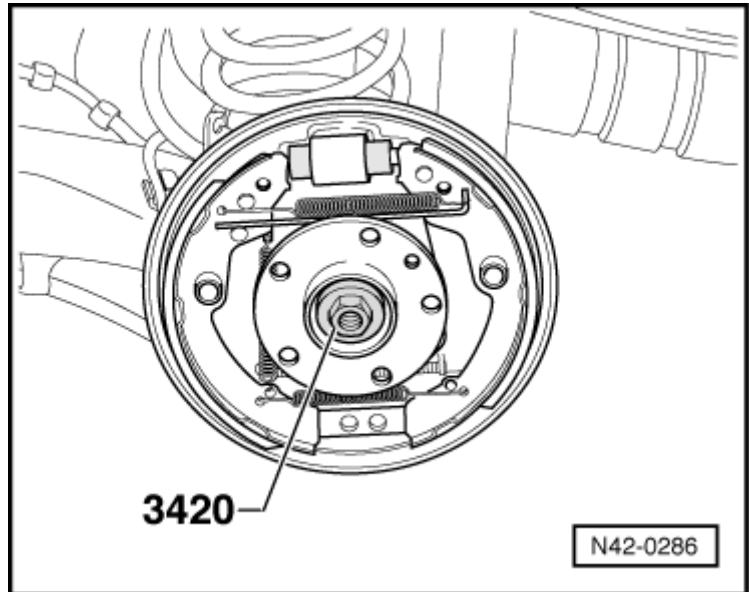
If the wheel bearing/hub unit cannot be pushed by hand onto the stub axle as far as the stop, proceed as follows.

- Fit wheel bearing/wheel hub unit onto stub axle as far as it will go.

**Note!**

When installing wheel bearing/wheel hub unit on stub axle, apply pressure to inner race only.

- Attach assembly tool -3420- and pull wheel bearing/hub unit on as far as stop.
- Unscrew assembly tool -3420-.
- Fit new twelve-point nut and tighten → [Item](#).
- Install brake drum → [Brake system: Rep. Gr.46](#).



- Drive in dust cap.

**Note!**

- t Always renew dust caps.

Damaged dust caps allow moisture to enter the bearing. For this reason it is important to use the tool shown in the illustration.

- Fit and secure wheels → [Chapter](#).

